



PARTS DRAWING



**15kw 400v
Fan Heater**

**Product Code:
B15IT**



Serial Number Range:

From:

To:

Year Of Manufacture:

***Please note, when ordering online via our website if the part number is not recognised, please Email spares@hscgroupuk.co.uk or Telephone 0115 946 1988**

KEEP THIS BOOKLET FOR FUTURE REFERENCE

Nottingham: 0115 946 1988 • London: 0208 830 3333 ✉ Nottingham: sales@hscgroupuk.co.uk • London: sean@hscgroupuk.co.uk 🌐 www.hscgroupuk.co.uk

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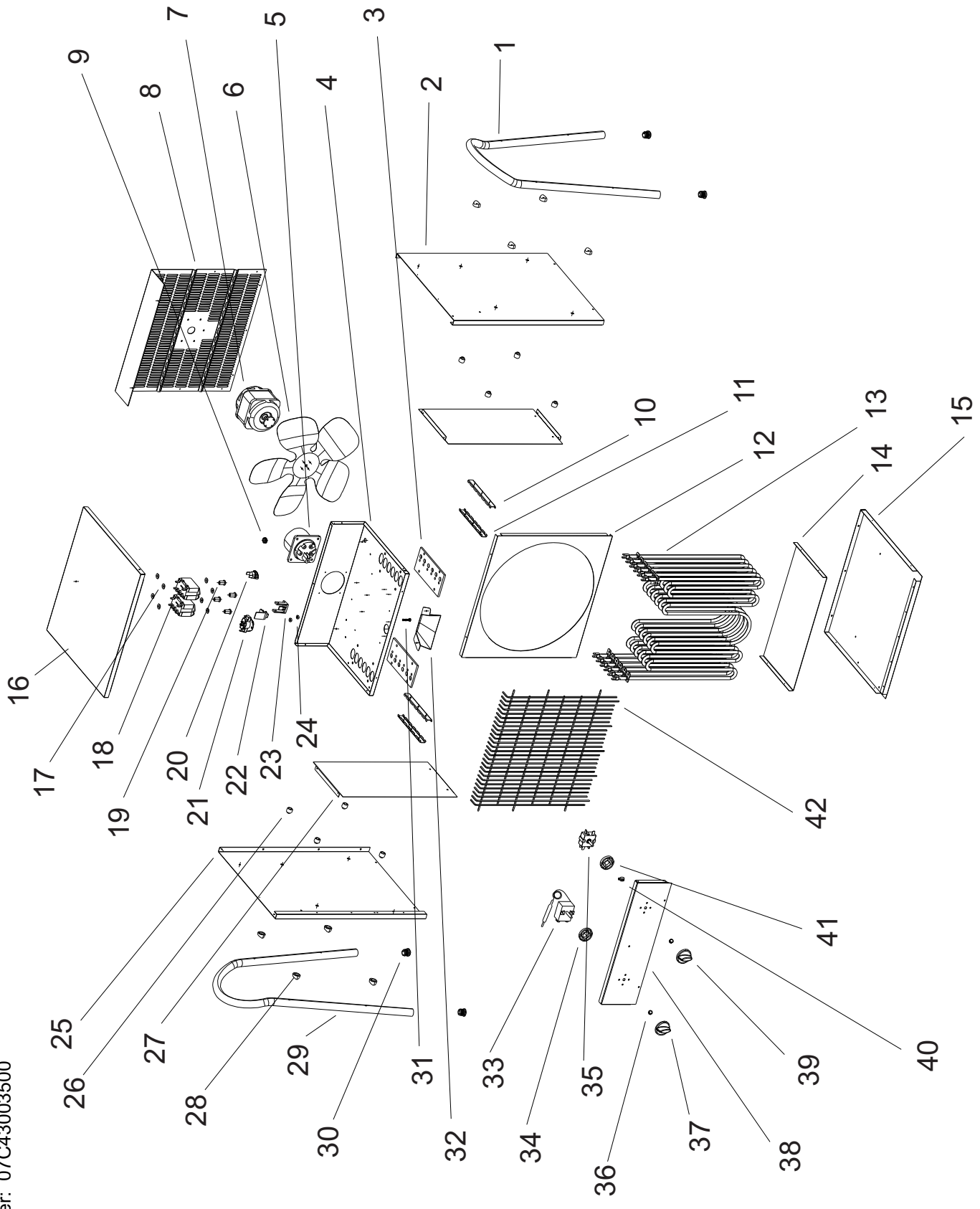
MODEL B 15IT

UNIT 1

ILLUSTRATED PARTS BREAKDOWN

From Serial Number: 07C43003500

Rev.-- Sep 2022



MODEL B 15IT

UNIT 2

PARTS LIST

N°	CODE	DESCRIPTION
1	4615.793	RIGHT HANDLE
2	4141.949	RIGHT PLATE
3	4141.860	INSULATION BOARD
4	4141.869	MIDDLE BOARD
5	4615.764	CONCEALED PLUG
6	4615.802	BLADE
7	4615.785	MOTOR
8	4141.870	REAR GRID
9	4141.331	GUARD COIL
10	4141.862	HEATING TUBE FIXED PIECE(UPPER)
11	4141.863	HEATING TUBE FIXED PIECE(DOWN)
12	4141.861	AIR DUCT BOARD
13	4615.801	HEATING TUBE
14	4141.872	BUTTOM HEAT SHIELD PLATE
15	4141.887	BUTTOM PLATE
16	4141.950	TOP PLATE
17	4141.911	FLAT GASKET
18	4615.794	RELAY
19	4141.435	M6 REVEL NUT
20	4615.797	TIME-DELAY THERMOSTAT
21	4141.906	MANUAL RESET THERMOSTAT
22	4141.953	MANUAL RESET THERMOSTAT CHASSIS
23	4141.954	MANUAL RESET THERMOSTAT BRACKET
24	4141.909	COPPER NUT
25	4141.948	LEFT PLATE
26	4615.799	HANDLE FIXED BLOCKER
27	4141.871	HEAT SHIELD BOARD
28	4615.756	INSULATION GASKET
29	4615.792	LEFT HANDLE
30	4615.798	HANDLE STOPPER
31	4141.908	COPPER SCREW
32	4141.932	PROTECTIVE COVER
33	4141.913	BODY EXPANSION THERMOSTAT
34	4615.759	TEMPERATURE GASKET
35	4141.881	ROTARY SWITCH
36	4141.912	KNOB SPRING
37	4615.757	TEMPERATURE KNOB
38	S/R	CONTROL PANEL
39	4141.955	SWITCH KNOB
40	4615.270	SWITCH BLOCK
41	4615.755	SWITCH GASKET
42	4141.886	FRONT GRID



Recycling



ENVIRONMENTAL PROTECTION: Please recycle any unwanted materials as opposed to disposing them as general waste. It is recommended the original is retained and used to store the product when not in use for prolonged periods of time. If this is not applicable ensure the materials are sorted and recycled in accordance with local regulations.



SPECIFICATION CHANGE: It is our policy to continually improve products to ensure these meet the rigours of the industry we serve. Therefore, as such we reserve the right to alter specifications, data, components & parts with-out prior notice.

WARRANTY: Please refer to the manufactures terms & conditions.

IMPORTANT: No liability will be accepted for the incorrect use of this product.

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